University of Richmond OLLI presents







Colorful Costa Rica



Our History & Affiliations



Established:

1999

Headquarters:

Redondo Beach, CA

Group Travel for Active Adults







Our History & Affiliations



Premier World Discovery is in its 24th year in business. We are an active member of USTOA, which requires us to post a \$1 million bond as well as memberships in ASTA, ABA, NTA, IATAN and the Better Business Bureau. We also carry a \$5 million liability insurance policy.















80 Worldwide Destinations







Nationwide Sales Consultants & Customer Support Team









Nationwide Sales Consultants & Customer Support Team











The Premier Difference Means













AN INCLUSIVE TRAVEL EXPERIENCE

Our tour packages include: Quality Hotel Accommodations • Experienced Tour Directors and Local Guides • Transportation by Modern Motorcoach • Breakfast Daily • Select Lunches & Dinners, including Welcome and Farewell Dinners • Baggage Handling at Hotels

• Enriching & Inclusive Sightseeing • Cultural Experiences



Fly Roundtrip San Jose, Costa Rica





Colorful Costa Rica

Itinerary Map





8 Nights Accommodations

- •1 Night Hotel Crown Plaza Corobici, San Jose
- •2 Nights Arenal Paraiso or Montana de Fuego, La Fortuna
- •2 Nights Hotel El Establo, Montana Monteverde or Hotel Heliconia, Monteverde
- •2 Nights 2 Nights Hotel Terrazas del Pacifico or Jaco Laguna resort & Beach Club, Jaco /Hermosa Beach Area
- •1 Night Hotel Crown Plaza Corobici, San Jose

Accommodations











Daily Breakfast at Hotels Included









Arrive in San Jose, Costa Rica



Professional Tour Director

















Day 2: Coffee Plantation Visit



Day 2: Coffee Plantation Visit



Day 2: Coffee Plantation Visit



Day 2: Coffee Plantation Visit



Day 2: Poas Volcano National Park



Day 2: Sarchi Artisan Village



Day 2: Sarchi Artisan Village



Day 2: Sarchi Artisan Ox Cart



Day 2: Arrive Arenal Volcano National Park Area



Day 2: Welcome Dinner

































Day 3: Day at Leisure

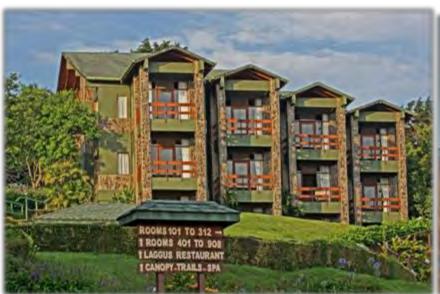


Day 4: Arenal Volcano National Park



Day 4: Arrive Monteverde





















Day 5: Monteverde Cloud Forest



Day 5: Selvatura Park – Hanging Bridges



Day 5: Selvatura Park – Hanging Bridges



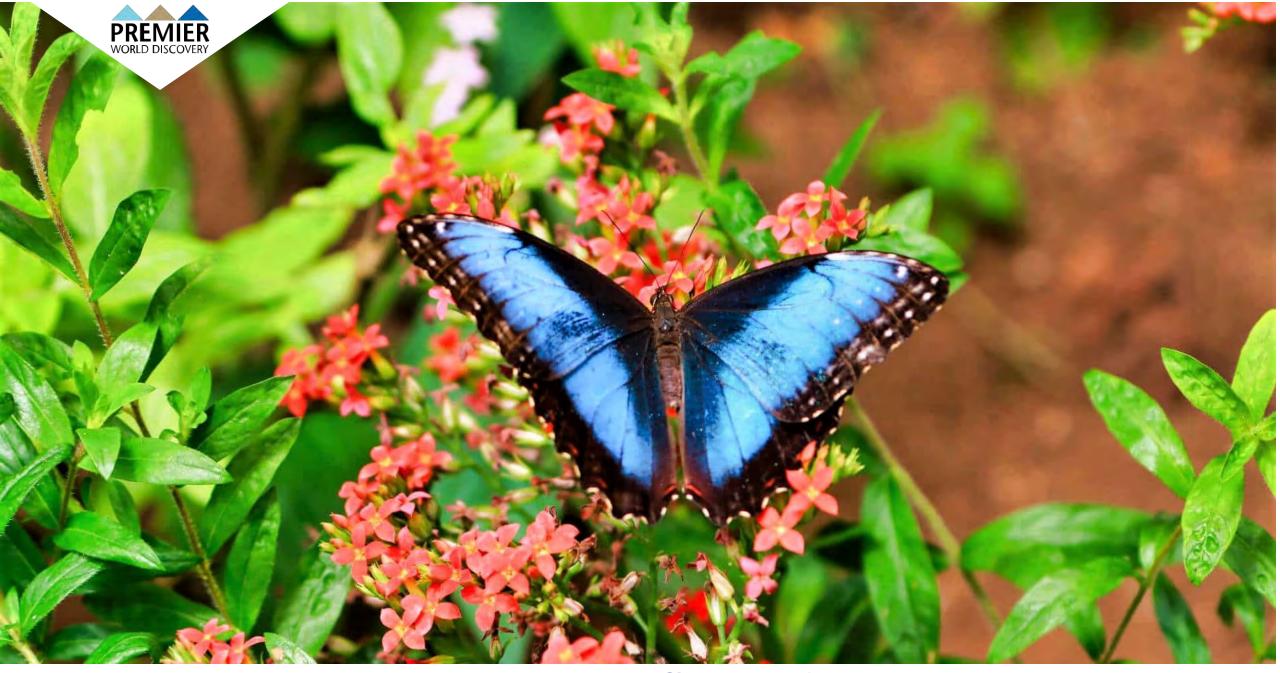
Day 5: Selvatura Park – Hanging Bridges



Day 5: Selvatura Park – Hanging Bridges



Day 5: Butterfly Garden



Day 5: Butterfly Garden



Day 5: Butterfly Garden



Day 5: Hummingbird Gallery



Day 5: Hummingbird Gallery



Day 6: Monteverde – Jaco/Hermosa Beach



Day 6: Monteverde – Jaco/Hermosa Beach































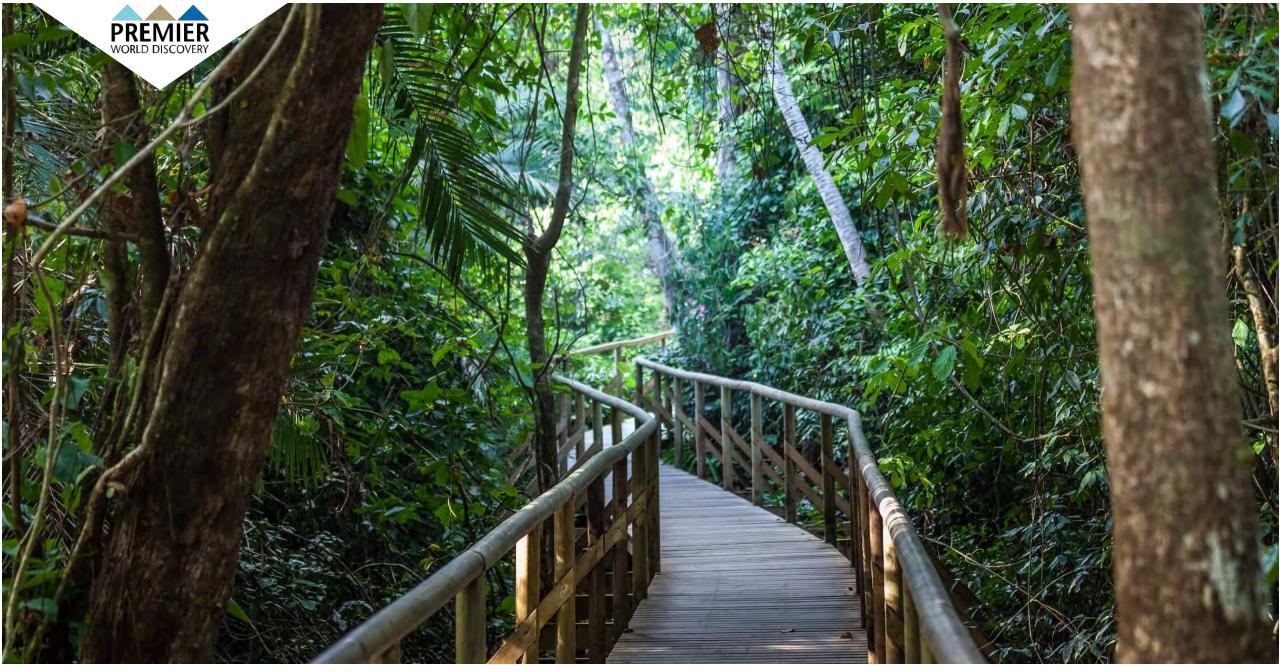
Day 7: Manuel Antonio National Park



Day 7: Manuel Antonio National Park



Day 7: Manuel Antonio National Park



Day 7: Manuel Antonio National Park



Day 7: Manuel Antonio National Park



Day 8: Tarcoles River



Day 8: Tarcoles River Bridge



Day 8: Tarcoles Jungle Crocodile Safari





Day 8: Tarcoles Jungle Crocodile Safari



Day 8: Tarcoles Jungle Crocodile Safari



Day 8: Return to San Jose















Day 8: Farewell Dinner



Costa Rica Birds & Animals

























DAY 9: SAN JOSE - TORTUGUERO NAT'L PARK

Depart San Jose early this morning and travel through Braulio Carrillo Nat'l Park with a stop enroute for breakfast. See many different products grow in this area along the way such as pineapples and bananas. Arrive to Cano Blanco/ Pavona pier, board your boat and cruise through the Tortuguero canals as this extraordinary exotic paradise enchants you. Arrive at your lodge and enjoy an included lunch and check-in for a two-night stay. Later, embark on a guided visit to the quaint Tortuguero Village that stretches between guest houses, shops and restaurants.

(L,D) Overnight: Tortuguero

DAY 10: TORTUGUERO NAT'L PARK

This morning enjoy a guided walking tour through the local trails with some free time before lunch. In the afternoon, visit Tortuguero Nat'l Park and experience the "Amazon of Costa Rica" aboard small open boats with an opportunity to see macaws, sloths, monkeys and other native species. While on this spectacular boat cruise through the various canals be sure to keep an eye out for wildlife including howler monkeys, sloths, toucans, aquatic birds, crocodiles, caimans and exotic flora. It protects over 350 species of birds and mammals as well. Free time before dinner to relax or explore on your own.

(B,L,D) Overnight: Tortuguero

DAY 11: TORTUGUERO NAT'L PARK - SAN JOSE

Say goodbye to Tortuguero Nat'l Park today and travel to San Jose. Check into your hotel for an overnight night stay. The evening is at leisure.

(B,L) Overnight: Tortuguero

DAY 12: SAN JOSE - FLIGHT HOME

Today transfer to San Jose airport for your flight home with memories of your Tortuguero Nat'l Park adventure.

(B)

\$625 pp double (Jan. - May departures) \$725 pp double (Sep. - Nov. departures) / +\$175 single supplement



TORTUGUERO NAT'L PARK OPTIONAL EXTENSION INCLUSIONS:

2 Nights Tortuguero, 1 Night San Jose, Motocoach, Naturalist Guide & 8 Meals (3 Breakfasts, 3 Lunches & 2 Dinners)

ACCOMMODATIONS:

- 2 Nights Evergreen Lodge, Pachira Lodge or Mawamba Lodge, Tortuguero
 - 1 Night Hotel Crown Plaza Corobici, San Jose

Lodges/ hotels are subject to change



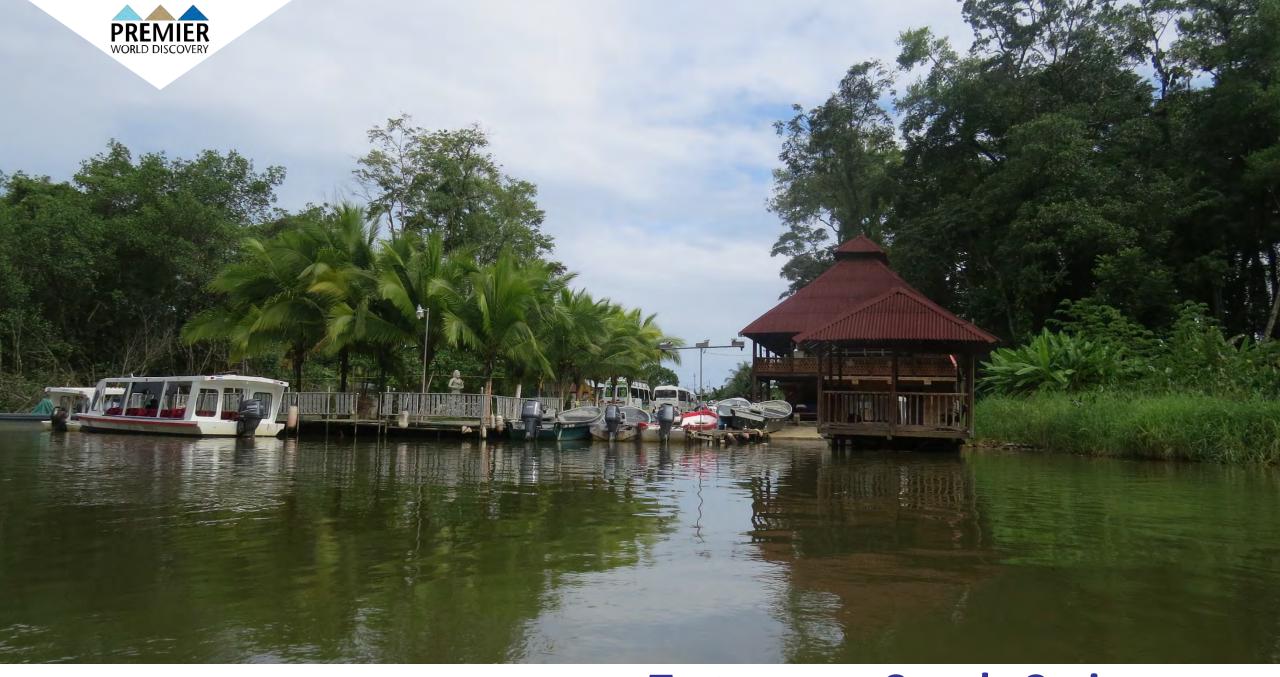
Optional Tour Extension - Day 9: Braulio Carrillo National Park



Optional Tour Extension - Day 9: Braulio Carrillo National Park



Optional Tour Extension - Day 9: Braulio Carrillo National Park



Optional Tour Extension - Day 9: Tortuguero Canals Cruise



Optional Tour Extension - Day 9: Tortuguero Canals Cruise



Optional Tour Extension - Day 9: Tortuguero Village



















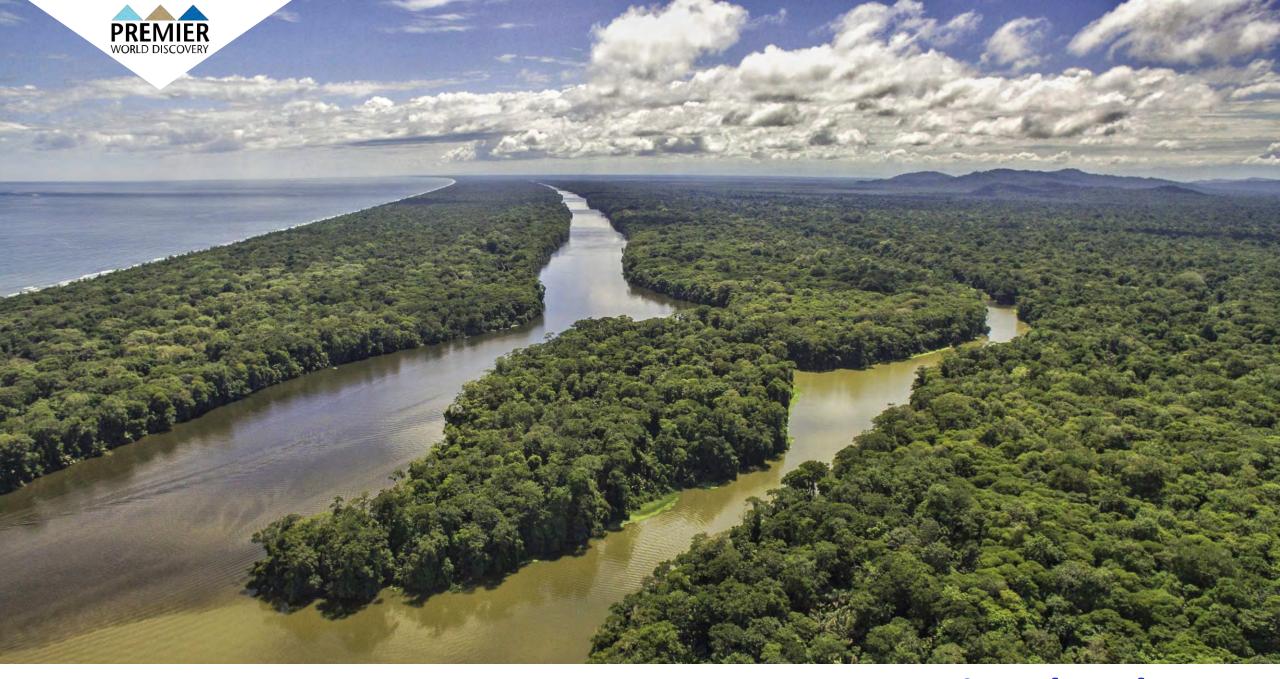












Optional Tour Extension - Day 10: Tortuguero National Park



Optional Tour Extension - Day 10: Tortuguero National Park



Optional Tour Extension - Day 10: Tortuguero National Park Boat Cruise



Optional Tour Extension - Day 11: Arrive in San Jose



















January 24, 2024

Booking discount*: \$3399 pp double

*See Reservation Info for Booking Discount details

Regular Rate: \$3499 pp double

Single Supplement +\$725

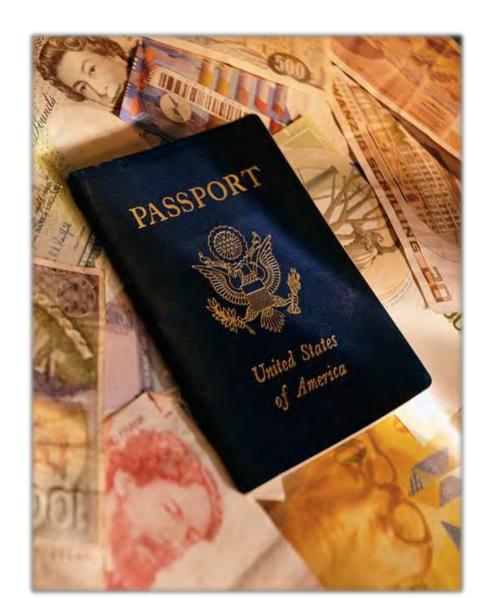
Tour Rates



Passports are required*

*Passports must be valid for up to six (6) months beyond the travel dates.

*With current wait times for new passport applications, please look at your passport to check validity and expiration dates and begin application process sooner rather than later if a new passport will be required.



Passports



Costa Rica Colón



Currency



Booking Discount

SAVINGS:

Save \$100 Per Person or \$200 Per Couple by making deposit either with cash or credit card and make final payment by check and receive \$100 Per Person off your final payment!

*See Flyer Back for Full Details



International Booking Discount



Tour Includes

- Roundtrip Airfare
- Int'l Air Departure Taxes, Fuel & Fees
- 14 Meals: 8 Breakfasts & 6 Dinners
- Professional Naturalist Tour Director
- Motorcoach Transportation
- Hotel Transfers
- Admissions per Itinerary
- Comprehensive Sightseeing
- Baggage Handling at Hotels

Highlights

- San Jose
- Poas Volcano National Park
- Coffee Plantation Visit
- Arenal Volcano National Park
- Sarchi Artisan Village
- Monteverde Cloud Forest Reserve
- Selvatura Park & Hanging Bridges
- Butterfly Garden & Hummingbird Gallery
- Manuel Antonio National Park
- Carara National Park
- Orchid Garden Tour
- Jungle Crocodile Safari Cruise



Average High Temperature for San Jose, Costa Rica Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec °F 75 75 79 79 81 79 77 79 79 77 77 75

Weather / Climate



PAYMENT INFORMATION

RESERVATIONS

SPACE LIMITED – FIRST COME, FIRST SERVED!

DEPOSITS

\$600 FOR ALL INTERNATIONAL PROGRAMS

*TRAVEL PROTECTION PLAN (TPP)

*MUST BE PURCHASED WITH INITIAL DEPOSIT



No Risk Deposit / No Change Fees:

Book Now and your Deposit is Risk Free with No Change Fees until Final Payment Due Date

- * Deposit and TPP Fully Refundable up until 180 days prior to departure.
- * Inside of 180 days you can use the full value (Future Travel Credit**) on a different program as long as you change plans prior to Final Payment Due Date.
- **FTC's are valid for 12 months from dep date & non-transferable.

2024 No Risk Deposit on PWD Tours

PREMIER WORLD DISCOVERY RESERVATION FORM (USA/INTL)

Tour Name:	Email/Mail/Fax Reservation Form to:
Tour Date:	Premier World Discovery
Group/Organization Name:	2615 - 190th Street, Suite 200
Booking #:	Redondo Beach, CA 90278
Make Checks Payable to: Premier World Discovery	info@premierworlddiscovery.com • Fax: (310) 372-0637
Enclosed please find a deposit in the amount of \$ (\$300* p.p USA	& Canada Tours/\$500* p.p Int'l & Cruises) to secure reservations for# of people.
*or enter reduced deposit amount per limited time promotional offer	
Premier's Travel Protection Plan (TPP): Yes, I (we) wish to purchase trave	el protection (TPP) No, I (we) decline travel protection (TPP)
Enclosed please find payment in the amount of \$ (per person) to	o secure the Premier's Travel Protection Plan - TPP (see trip flyer for pricing)
Total Payment *\$	
See trip flyer for included group RT air gateway/de	R GATEWAY ~Land OnlyPreferred Cruise Cabin Category:eparture city, additional charges apply for other RT air gateways. Servations and can be added for an additional charge (time constraints apply)
To avoid change fees, sul. hit fu legal names (first/middle/la. ex. tly as they	appe on the gov rn dent issued ID/passport sed for travel.
Legal/Passport Name	OE MI /DD/YMF
Roommate's Legal/Passe No.	DO M (DD/YY) Sender M F
Your Address	Check if Roommate's advicess is the same
City State	ZIP Tel #
Email Address	Mbl #
Emergency Contact/Tel#	Other Notes
Cardholder Name (if paying by credit card)	VISA DISCOVER DISCOVER DISCOVER
Amount to be charged \$ Credit card #:	Exp. Date:CVV#:
Cardholder Billing Address: Check if address is the same as above	
Signature Required (for credit card use & acceptance of terms*):	Today's Date:
*I (We) agree to pay according to the credit card issuer agreement. I understan	nd and accept the cancellation fees/policy and other terms.



1) Fill out the Reservation Form and send to your Group Organizer to submit to PWD

- 2) Fill out your Reservation Form and mail, scan, fax or call PWD
 - Mail: 1650 So. Pacific Coast Hwy, Suite 202, Redondo Beach, CA 90277
 - Scan: info@premierworlddiscovery.com
 - Fax: 310-372-0637
 - Call: Reservations: 877-953-8687

3) Use our Online Reservation System with your Web Code

3 Easy Ways to Sign Up



(1997) nel (1997) nel noitestion Plan (1997)

✓Low Cost Protection

- ✓ Fully Refundable Outside 180 Days
- ✓ Cancellation Waiver Protection Part A provided by PWD
 - ✓ Covered Medical Reason Refunds
 - ✓ 'Any Reason Cancellation' Future Travel Credit = 75% of Cancellation Fees
- ✓ Post Departure Plan** Part B provided by USI
 - **✓** Trip Interruption
 - ✓ Trip & Baggage Delay Coverage
 - ✓ Accident & Medical Coverage
 - ✓ Emergency Travel Assistance Services (24/7)***

Travel Protection – "Peace of Mind"

*For Full Policy Details visit www.premierworlddiscovery.com/TPP & see Brief Description on Flyer Back

- **Post Departure Plan is underwritten by Nationwide Mutual Insurance Company and Affiliated Companies, Columbus, OH
- ***Emergency Travel Assistance Services are not insurance benefits and are provided by On Call International.





Compass Club

TRAVEL AND SAVE!

The Premier Compass Club acknowledges our valued guests with a Compass Club Loyalty Credit on future tours & cruises.

- Guests who have completed a trip departing after January 1, 2020 will automatically receive an additional \$100 per person / \$200 per couple Compass Club Loyalty Credit applied to their next Premier World Discovery tour or cruise.
- The \$100 per person Compass Club Loyalty Credit is valid for 24 months from your last tour or cruise departure date.
- This \$100 per person Loyalty Credit can also be combined with our \$100 per person or \$200 per person Booking Discount
 Incentive that is offered on our tour programs to give our guests an opportunity to receive up to a \$300 per person / \$600 per couple savings!

How the PREMIER COMPASS CLUB works!

• All guests on our tours are automatically enrolled in the Premier Compass Club once they have completed their trip. Details will be enclosed in your travel documents.





TRAVEL AND SAVE!

We always want to recognize loyal travelers and guests on our tours. The Premier Compass Club is designed to acknowledge our valued guests with special recognition and a **Compass Club Loyalty Credit** on future tours and cruises.

Guests who have completed a trip departing after January 1, 2020 will automatically receive an additional \$100 per person / \$200 per couple Campass Club Loyalty Credit applied to their next Premier World Discovery four or crube. The \$100 per person Compass Club Loyalty Credit is valid for 24 months from your last four or crube departure date.

This \$100 per person Loyalty Credit can also be combined with our \$100 per person or \$200 per person Booking Discount incentive that is offered on our tour programs to give our guests on opportunity to receive up to a \$300 per person / \$600 per couple savings off a future Premier World Discovery travel program!

How the PREMIER COMPASS CLUB works!

- All guests on our tours are automatically enrolled in the Premier Compass Club once they have completed their trip.
- \$100 per person Loyalty Credit will automatically be applied to your final payment invoice on your next Premier World Discovery tour or cruse when travel is completed within 24 months of the original trip departure date.

We look forward to seeing you on one of our over 85 tour and cruise programs around the world or that "bucket list" trip you have always dreamed of taking!



Thank you!













